

2125

HSSE-PM DIN 376/374

M-MF
DIN13

Form.
B
"Gun"



Tol.
6H

3XD

D

TIA SIN+

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-15	○ 6-10	○ 4-6		● 6-12				● 10-20		○ 4-6		○ 10-15		○ 4-8			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
 THREADING TECHNOLOGY



Ø	P	L mm	l mm	mm	d mm
M8,0	1,00	90	20	4,90	6,0
M8,0	1,25	90	20	4,90	6,0
M10,0	1,00	90	20	5,50	7,0
M10,0	1,25	100	20	5,50	7,0
M10,0	1,50	100	20	5,50	7,0
M12,0	1,00	100	20	7,00	9,0
M12,0	1,25	100	20	7,00	9,0
M12,0	1,50	110	20	7,00	9,0
M12,0	1,75	110	24	7,00	9,0
M14,0	1,25	100	20	9,00	11,0

Ø	P	L mm	l mm	mm	d mm
M14,0	1,50	100	20	9,00	11,0
M14,0	2,00	110	25	9,00	11,0
M16,0	1,50	100	20	9,00	12,0
M16,0	2,00	110	32	9,00	12,0
M18,0	1,50	110	24	11,00	14,0
M18,0	2,50	125	32	11,00	14,0
M20,0	1,50	125	24	12,00	16,0
M20,0	2,50	140	32	12,00	16,0
M22,0	2,50	140	32	14,50	18,0
M24,0	3,00	160	38	14,50	18,0